

GEA PHE Systems North America, Inc. 100 GEA Drive York, PA 17406 USA Ph: (717) 268-6200 FAX: (717) 268-6163 Website: www.gea-phe.com/usa

# Thermosiphon oil cooler

Customer / Project	Tampa Cargo	Selection ID	NUG5C5M2Y
Contact	Miguel Davila	Print date	1/28/2012
Hear name	Poherto		

### Comment

Oil cooler

Model: FG5X12-90 (1-1/4" MPT)					
Cooling rate (Btu/h)	182224	Model size	5x12		
Log mean temp. diff. (°F)	70.9	Nominal surfac	e (ft²)		
Overall HTC (Btu/h-ft²-°F)	101	Dimensions	5.1W x 13.3H x 8.3D		
Oversurface percent	32.8	Net weight (lb)	30.6		
Design Conditions	Side A - Evaporating		Side B - Liquid		
Refrigerant	R-	22			
Ref. mass flow (lb/min)	82	2.0			
Target evaporator temp. (°F)	95	5.0			
Leaving pressure (psig)	18	1.8			
Circulation rate	2	2			
Surge drum height adder (ft)	1	.7			
Fluid type			Bitzer compressor oil		
Fluid mass flow rate (lb/min)			251.1		
Entering fluid temp. (°F)			180.0		
Leaving fluid temp. (°F)			153.8		
Fluid flow rate (GPM)			31.7		
Fluid fouling factor (h-ft²-°F/Btu)			0.00010		
Model Parameters					
Number of channels	4	4	45		
Velocity (ft/s)	1.	83	0.67		
Pressure drop (psi)	0	.8	4.8		
Heat transfer coef. (Btu/h-ft²-°F)	28	33	160		
Internal volume (ft³)	0.1	32	0.135		



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### **Ratings at Varying Conditions**

Percent difference	-15%	-71/2%	0%	71/2%	15%
Pressure drop (psi) (Side A)	0.6	0.7	0.8	1.0	1.1
Pressure drop (psi) (Side B)	3.9	4.4	4.8	5.2	5.6
Cooling rate (Btu/h)	154891	168557	182224	195891	209558
Fluid flow rate (GPM) (Side B)	26.9	29.3	31.7	34.1	36.4
Fluid mass flow rate (lb/min) (Side B)	213.5	232.3	251.1	270.0	288.8
Entering fluid temp. (°F) (Side B)	180.0	180.0	180.0	180.0	180.0
Leaving fluid temp. (°F) (Side B)	153.8	153.8	153.8	153.8	153.8
Oversurface percent	44.6	38.4	32.8	27.9	23.4

### **Disclaimer**

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# Dimension Sheet Brazed Plate Heat Exchanger

Contact: Miguel Davila

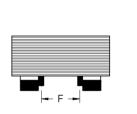
Customer / Project: Tampa Cargo

Model Nomenclature: FG5X12-90 (1-1/4" MPT)

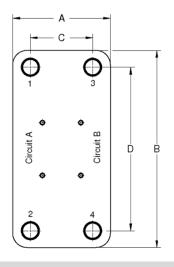


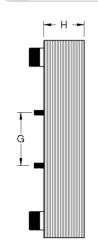
**GEA Heat Exchangers** 

## Dimensions - inches (mm): Reference only

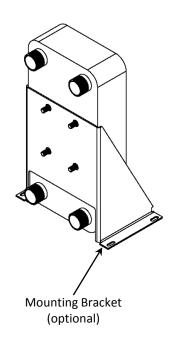


A: 5.08 (129.0)
B: 13.29 (337.6)
C: 2.87 (72.9)
D: 11.06 (280.9)
F: 2.48 (63.0)
G: 3.54 (89.9)
H: 8.32 (211.3)









## Connections

### Volume per BPHE

<u>Ci</u>	rcuit A	<u>Circuit</u>	<u>B</u>	<u>Circuit A</u>	Circuit B	
Position 1	Position 2	Position 3	Position 4	0.132 ft <sup>3</sup> (3.742 L)	0.135 ft <sup>3</sup> (3.827 L)	
1-1/4" MPT	1-1/4" MPT	1-1/4" MPT	1-1/4" MPT	Net Weight: 30.	6 lb (13.9 kg)	

#### **Installation Notes:**

- Pipe in counter flow direction.
- Water strainer should be installed in the fluid inlet circuit to protect the heat exchanger from blockage (20-40 mesh).
- Thread Connections Use Teflon tape or other sealant on male threaded part of the connection to prevent leakage.

### **Technical Data**

#### Standard construction materials:

#### **Allowable Working Pressure and Temperature:**

Braze Alloy: Copper 99.9%
Connector: 304 Stainless Steel
Plate: 316L Stainless Steel

Max pressure

Max temperature

Min temperature

Circuit A: 450 psig (31.0 bar ga) Circuit B: 450 psig (31.0 bar ga)

**Code Approvals:** UL Listed, CRN pending Optional: ASME (UM stamped), PED (CE)

Note: Code approval applies to heat exchangers only.

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